Thank you to these companies for their significant support and sponsorship of structural building components industry programs.

2007 Gold Advertisers

(Appearing in all 9 issues) A-NU-Prospect* BCMC* Clark Industries Inc.* **Commercial Machinery Fabricators* Eagle Metal Products*** The Hain Company* Holtec (USA) Corporation* Hundegger USA LC* ITW Building Components Group Inc. Alpine Engineered Products* ITW Building Components Group Inc. Intelligent Building Systems* ITW Building Components Group Inc. Truswal Systems* Klaisler Manufacturing Corp.* The Koskovich Company* Lakeside Trailer Manufacturing* Mango Tech USA* MiTek Industries, Inc.* Monet DeSauw* MSR Lumber Producers Council* Open Joist 2000 Inc.* Panels Plus* Pratt Industries Inc*

Precision Equipment Manufacturing* Qualtim, Inc.* Southern Pine Council* Stiles Machinery, Inc.* Turb - O - Web USA, Inc.* **USP Structural Connectors*** Viking - Wall Panel Systems* Wood Truss Systems, Inc. WTCA*

*Indicates Charter Advertiser Status Listing based on contracts received as of 10/18/07

2007 Silver Advertisers

(Appearing in at least 5 issues) Eide Machinery Sales, Inc. Impact Sales & Marketing Group **OptiFrame Software, LLC***

2007 Bronze Advertisers (Appearing in at least 3 issues)

Wasserman & Associates, Inc.

For more information about our 2007 Program Advertisers or advertising in general, visit the SBC website at www.sbcmag.info or call 608/310-6706.



FORGING AHEAD TOGETHER



The new WTCA president and his passion for safe handling and bracing.

at a glance

UWTCA President Bob Becht emphasizes

□ There was a time when short mem-

BCSI and the B-Series documents

Given the current state of housing, we

professionalism in construction

need tools like BCSI to raise the level of

have helped to provide direction and

a consistent message on bracing and

ber temporary lateral restraint was not

bracing and long-span truss installation

et me introduce myself. I first built trusses in 1966 as a summer college job. I was in and out of the truss business for the next 15 years. In 1981 I went to work for Chambers Truss in Fort Pierce, FL, where I got involved in the South Florida chapter of WTCA. In 2000, I began representing the chapter on the WTCA board. Which leads me to why I am writing this column.

I assume the job of president of WTCA at a difficult time for our association and our industry. I don't have the solutions to our problems in this article. If I could buy a half a million homes this year I would. That would help, but unfortunately I just don't have the cash. What I can tell you is that we will work to continue the industry-changing innovations WTCA has worked so hard to accomplish. What I can talk about is the great job I have witnessed WTCA do. The first meeting I attended at the May 2000 WTCA Board meeting happened to be the first component manufacturers roundtable. That meeting was a no holds barred freewheeling discussion of where we wanted the component industry and WTCA to go. I am happy to say that we have gotten there. The TPI-WTCA joint publications agreement, changes to ANSI/TPI 1 QC standard and WTCA QC, BCSI and the SBC Research Institute were dreams then, but realities today. The accomplishment I am going to talk about is BCSI. BCSI is emblematic of the revolution that WTCA has accomplished.

The focus of this issue is Handling, Installing and Bracing of building components. This gives me an opportunity to talk about two things you know I love to talk about, the truss industry and me. My experiences in the development of truss installation procedures and documents is just one story out of hundreds that has brought our industry to where it is today. I hope what I have to say illustrates the broad-based cooperative nature of the development of BSCI.

Safe installation of trusses has been a passion of mine for over 20 years. I created what I termed the Safe Truss Partnership, a training program for truss installers. I have given it many times and I know of jobs where it has prevented truss collapse. One of the first truss collapses I worked on involved a four-ply 68-foot scissor girder. The installer set one ply and did not fasten the jacks to the forty-foot high wall. The truss collapsed, sending two men fifty-three feet to the slab. When I arrived at the jobsite the foreman was ashen. He said, "If I had known what was going to happen I never would have done this."

I found this a recurring theme. "If I had only known." Most of the truss collapses I have investigated have made me ask, "How could anyone have been so stupid?" When I was deposed about this collapse, the plaintiff's lawyer made much of the "green sheets" (TPI's BWT 76) reference to multiple truss installation versus single truss installation. John Meeks was my forensic engineer on this case. John was on the TPI committee that drafted HIB-91; as a result of this he made sure that the fastening of multi-ply girders was referenced on the first page. Years later I made sure that this warning was included in BCSI. This is an example of many truss people who have contributed their experience to the development of BCSI.

Over time WTCA created documents on truss related issues to meet the needs of its members. These documents have become known as Truss Technology In Building Continued on page 8

education.

installed safely.

installation issues.

by Bob Becht

Editor's Message

Continued from page 7

(TTB) and the predecessor of BCSI were TTB documents which we now call the "B" series. CMs began using the documents to supplement and in some cases replace HIB-91. From practical experience CMs knew that 26-inch "killer cleats" or short member temporary lateral restraint could be safely used in the installation of trusses. While truss installers almost always used short members, seldom did they use short members safely. To remedy this WTCA added the safe use of short members to their new "Always Diagonally Brace for Safety" TTB document. This was later termed WTCA B2 and was out of sync with TPI's HIB-91. To remedy this and to unify WTCA's and TPI's documentation, the two organizations began work on a single guide for the storage, handling, installing and bracing of trusses. On March 12, 2002, the BSR/TPI 3 Project Committee met in Chicago. Leaders from the plate and component manufacturing sides of our industry met to begin harmonizing HIB-91 and the TTB documents. At the April 2002 WTCA Board meeting, a resolution was passed that officially kicked off work on what would eventually become BSCI. Amazingly, after just over a year, BCSI 1-03 was released. This represents an enormous and groundbreaking agreement between TPI and WTCA to share responsibility for and revenue from BCSI.

What do we truss manufactures do with BCSI? Jobsite packages are a necessary and easy answer. Fill up the package with the B-series documents, the installer has an opportunity to read them and we have actively met what Kent Pagel (WTCA's Legal Counsel) would refer to as our "duty to genuinely warn and instruct." I urge you to be proactive. You won't be sued if you do and more importantly truss installers won't be hurt if trusses don't come down. My company insists installers take our two-hour Safe Truss Presentation featuring BCSI. It's available from WTCA, on long span trusses. We are giving the presentation to homebuilders associations, truss installation companies, building officials and others not related to a specific job. I know that truss jobs have been saved from collapse by this presentation. Some of you may think that we can't educate truss installers, but I know better. One installer with twenty years plus experience told me before the presentation, "I bought a set of trusses from X truss company and they fell down because the plates weren't big enough." At the end of our presentation he told me, "Today I learned that those trusses fell because I didn't brace them properly."

We can make truss installation safer. WTCA and TPI have given us a great tool in BCSI but we have to use it.

BCSI is just one of the great things that our industry has done through WTCA. In these hard times we need these tools even more and we need the information that is shared at WTCA Board meetings-please attend the next chance you get. Please also support WTCA and use the organization's tools for your survival. SBC

SBC Magazine encourages the participation of its readers in developing content for future issues. Do you have an article idea for a future issue or a topic that you would like to see covered? Email your thoughts and ideas to editor@ sbcmag.info.



Publisher Truss Publications, Inc. 6300 Enterprise Lane • Suite 200 • Madison, WI 53719 Phone: 608/310-6706 • Fax: 608/271-7006 trusspubs@sbcmaq.info • www.sbcmaq.info

Editor Robert Becht Chambers Truss, Inc. • rbecht@sbcmag.info

Art Director Melinda Caldwell 608/310-6729 • mcaldwell@sbcmag.info

Managing Editor & Circulation Director Libby Maurer 608/310-6724 • Imaurer@sbcmag.info

Editorial Assistant & Staff Writer Emmy Thorson-Hanson 608/310-6702 • ethorson-hanson@sbcmag.info

Editorial Review Suzi Grundahl 608/310-6710 • sgrundahl@sbcmag.info

Advertising Sales & Marketing Peggy Pichette 608/310-6723 • ppichette@sbcmag.info

Jan Pauli 608/310-6746 • jpauli@sbcmag.info

Kirk Grundahl 608/274-2345 • kgrundahl@sbcmag.info

Staff Writers for November Molly E. Butz • Ryan J. Dexter, P.E. • Marisa Hirsch Emily Patterson • Sean Shields • Anna L. Stamm

Accountant Mike Younglove 608/310-6714 • myounglove@sbcmag.info

Computer Systems Administrator Rick Saindon 608/310-6717 • rsaindon@sbcmag.info

Send all ad materials, insertion orders, contracts & payments to: Truss Publications, Inc 6300 Enterprise Lane • Suite 200 Madison, WI 53719 Phone: 608/310-6706 • Fax: 608/271-7006 trusspubs@sbcmaq.info • www.sbcmaq.info

The mission of Structural Building Components Magazine (SBC) is to increase the knowledge of and to promote the common interests of those engaged in manufacturing and distributing structural building components. Further, SBC strives to ensure growth, continuity and increased professionalism in our industry, and to be the information conduit by staying abreast of leading-edge issues. SBC's editorial focus is geared toward the entire structural building component industry, which includes the membership of WTCA – Representing the Structural Building Components Industry. The opinions expressed in SBC are those of the authors and those quoted, and are not necessarily the opinions of Truss Publications or WTCA.

Copyright ©2007 by Truss Publications, Inc. All rights reserved.

Two New PiggyBacks'....



New PB80 Precisely Spot Delivers... Up to Four Tons at a Time!

Princeton's new 8000 lb. capacity PiggyBack® PB80 is the most powerful truck-mounted, rough-terrain forklift on the market. On site, this sure-footed giant spot-delivers up to four tons at a time... to wherever it is needed...with unmatched power and stability. Ideal for delivering prefabricated lumber, structural beams, pre-cast concrete, brick & stone siding, and other manufactured components.



For complete details...Call Toll Free...or E-mail us at:

(800) 331-5851

sales@piggy-back.com



For reader service, go to www.sbcmag.info/princeton.htm



New Compact, Low-Profile Design... and Exceptional Power!

The highly compact PiggyBack PB45 is a new, multipurpose, truck-mounted forklift for general, onsite construction deliveries. Its dynamic, new design provides significant advantages in size and weight with all-wheel drive power that rivals larger units. Exceptional field agility and a 4,500 lb capacity, make

the PB45 a favorite for onsite building material

deliveries...especially where unit weight or site congestion are factors. Optional "Low-Profile" allows deliveries inside garages and other securable structures.





www.sbcmag.info

Dear Reader:

Copyright © 2007 by Truss Publications, Inc. All rights reserved. For permission to reprint materialsfrom **SBC Magazine**, call 608/310-6706 or email editor@sbcmag.info.

The mission of *Structural Building Components Magazine (SBC)* is to increase the knowledge of and to promote the common interests of those engaged in manufacturing and distributing of structural building components to ensure growth and continuity, and to be the information conduit by staying abreast of leading-edge issues. SBC will take a leadership role on behalf of the component industry in disseminating technical and marketplace information, and will maintain advisory committees consisting of the most knowledgeable professionals in the industry. The opinions expressed in SBC are those of the authors and those quoted solely, and are not necessarily the opinions of any affiliated association (WTCA).

